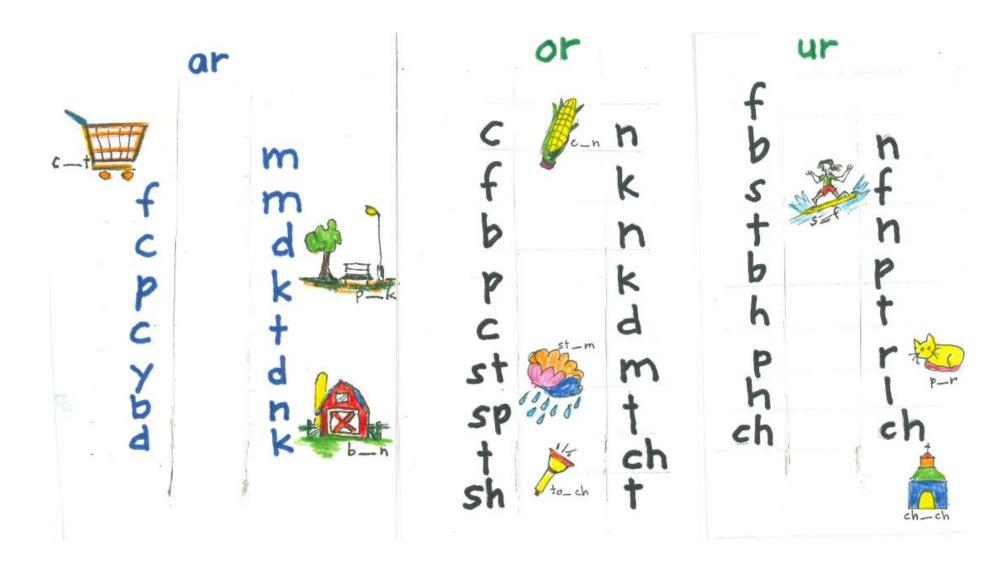
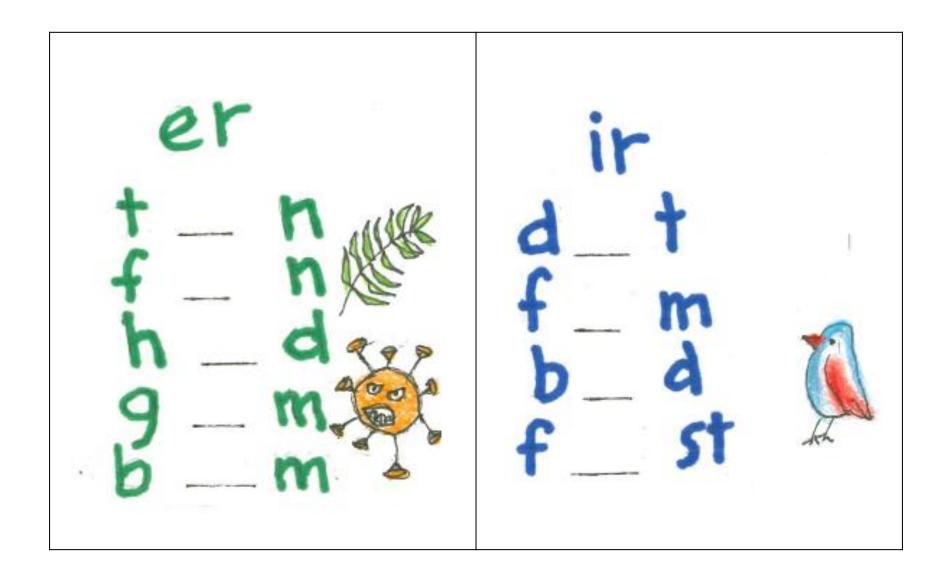
The ar, or, ur, vowel sounds







The ir-er vowel sounds







The ear air ure vowel sounds





